



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5567-1

Job Sheet 182397



Part No: D5567-1

Part Name: Cushion



Part Weight: 0 lbs

Job Created: 8/23/18

Due Date: 9/7/18

Type: Stock

Job Qty: 20 ea

24

DAS
21
9-29

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: D5567-1 Rev.A IPP REV.A NEW ISSUE 17/10/17 JFS VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		9/7/18	0.00	0.00	Start Up Machining-4		
100	CNC Lathe	20 pcs		9/7/18	0.00	6.67	MORI NLX		
110	QC	20 pcs		9/7/18	0.00	0.00	QC2 Machining-4		
120	QC	20 pcs		9/7/18	0.00	0.00	QC8 Machining-4		
130	Packaging	20 pcs		9/7/18	0.00	0.00	Packaging3-2		
140	QC21-SA	20 Ea		9/7/18	0.00	0.00	QC21		

Part Op 100 - ***Note***7.00" makes 8 pieces. 1-Machine as per DWG. FB629 FOLIO REV: _____ DWG REV: _____
Descriptions: _____ 2-Deburr

DAS
21
9-29

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR3.500	M Delrin Round Bar, Black	1.1600 ft (.058 ea)	90-Start up Operation	

MDELRINR3.500
S109931

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR3.500	1	1	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 1:28 PM Dart.lajeunesse.marie



Container No: S114135



Part: D5567-1

Job No: 182397

Serial No/Batch: S114135

Revision: A

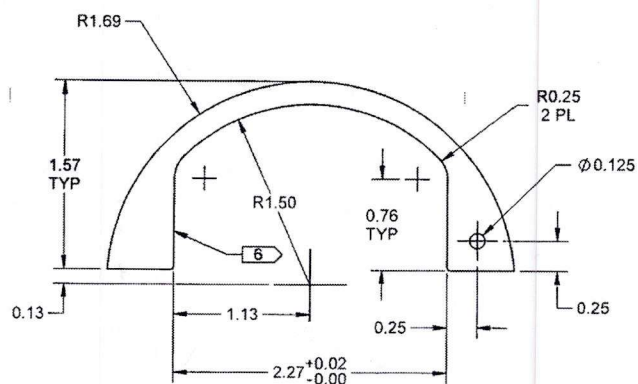
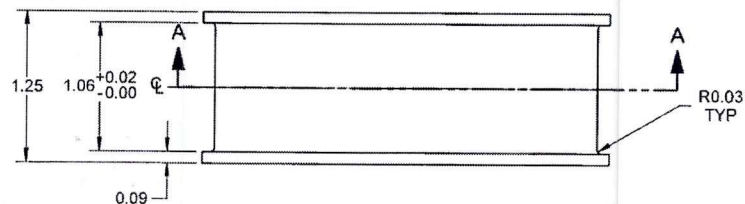
Inspector:

Exp Date:

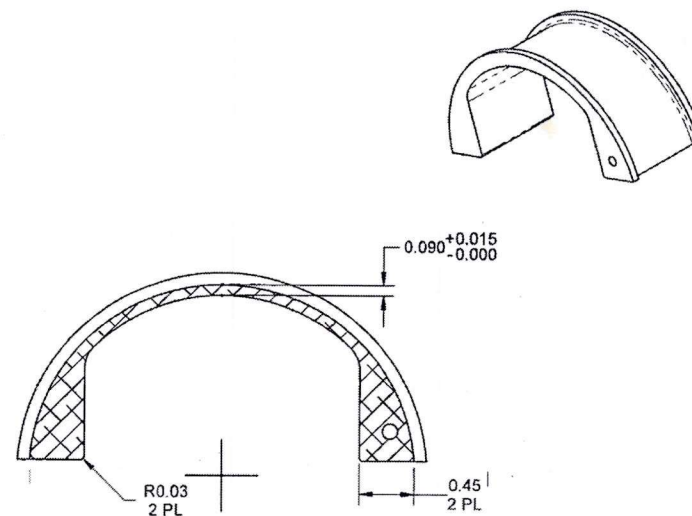
Instructions: Various STC's

Date: 09/27/18

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D5567-1 CUSHION



SECTION A-A

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL M-DELIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 0.04 lbs

RELEASED

2017 OCT 12
ECN 17-753

APPROVED

REV.	DESCRIPTION	RF	DATE
A	NEW ISSUE		17.09.05
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5567	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CUSHION	NTS
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